

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 13.11.27	Job No.: ENG4114NOV	ADR Yes/No: N	ADR Date: N/A	ECN #: 13- 685
Product No.: D206-667		Created By: [Signature]	Approved By: [Signature]	
Product Name: CROSSTUBES		Checked By: [Signature]		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	N	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	Y	HM	
Sales Support Manager	Y	NM	

Reason for Change:

Release DSI to validate deviations in cuff drilling

Documents Affected:

Release DSI 9346 Rev. R

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☐

PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		13/11/27
6	Update Product Compatability Matrix	N			
7	Notify TC / FAA of Change	N			
8					
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.11.27
11	Update Product Specification Files	Y	KJ		13.11.27
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.11.27
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021(TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database (Qpulse)	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.11.27
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.11.27
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

- Add DSI 9346 Rev. R to kits with crosstubes B107472 & B108704 - DART 667905
- DSI is "ON REQUEST ONLY"

ECN Verified & Complete: _____

Date: _____